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using Focused Ion Beam milling and High Temperature Laser Scanning
Confocal Microscopy**

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Measurements of the surface diffusion coefficient in iron-carbon alloys using Focused Ion Beam milling and High Temperature Laser Scanning Confocal Microscopy

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The use of high-temperature confocal microscopy, shows a great potential as a means of measuring surface diffusion coefficients in metallic systems[1]. This new experimental approach has an advantage as contaminants entering the system are significantly reduced. Surface diffusion coefficients can be determined at temperatures approaching the melting point.

Mullins and King[2-5] have shown that surface undulations can be related to the surface diffusion coefficient of a metal. In this study, focused ion beam (FIB) milling has been used to introduce geometrically well-defined undulations on the surface of iron and iron carbon alloys (see **figure 1 A**). High temperature laser scanning confocal microscopy was then used to observe the decay *in situ* in real time (**figure 1 B**).

The confocal microscope scans the surface giving a surface-amplitude and width scale. The surface undulations and amplitude are observed to decay at various rates (**figure 2 A**). When the groove width broadening with respect to time is plotted for a given temperature the surface diffusion coefficient can be determined as in **figure 2 B**. The diffusion coefficient D_s can be derived from the

equation $w = 6.9Bt^{1/4}$, where t is the time in seconds and $B = \frac{D_s \gamma \Omega^{4/3}}{kT}$. Here, γ is the surface energy of iron, Ω is the atomic volume of iron in the lattice, T is the temperature and k is Boltzmann's constant.

The high temperature furnace in the confocal microscope operates in an inert atmosphere and a very low oxygen partial pressure is maintained. This technique rendered surface diffusion rates for carbon steel to be of the order $10^{-10} \text{ m}^2\text{s}^{-1}$, compared to $10^{-8} \text{ m}^2\text{s}^{-1}$ for pure iron above the eutectoid temperature.

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2. Mullins, W., *Theory of thermal grooving*. J. Appl. Phys., 1956. **28**: p. 333.
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4. Mullins, W., *Flattening of a nearly plain solid surface due to capillarity*. J. Appl. Phys., 1959. **30**: p. 77.
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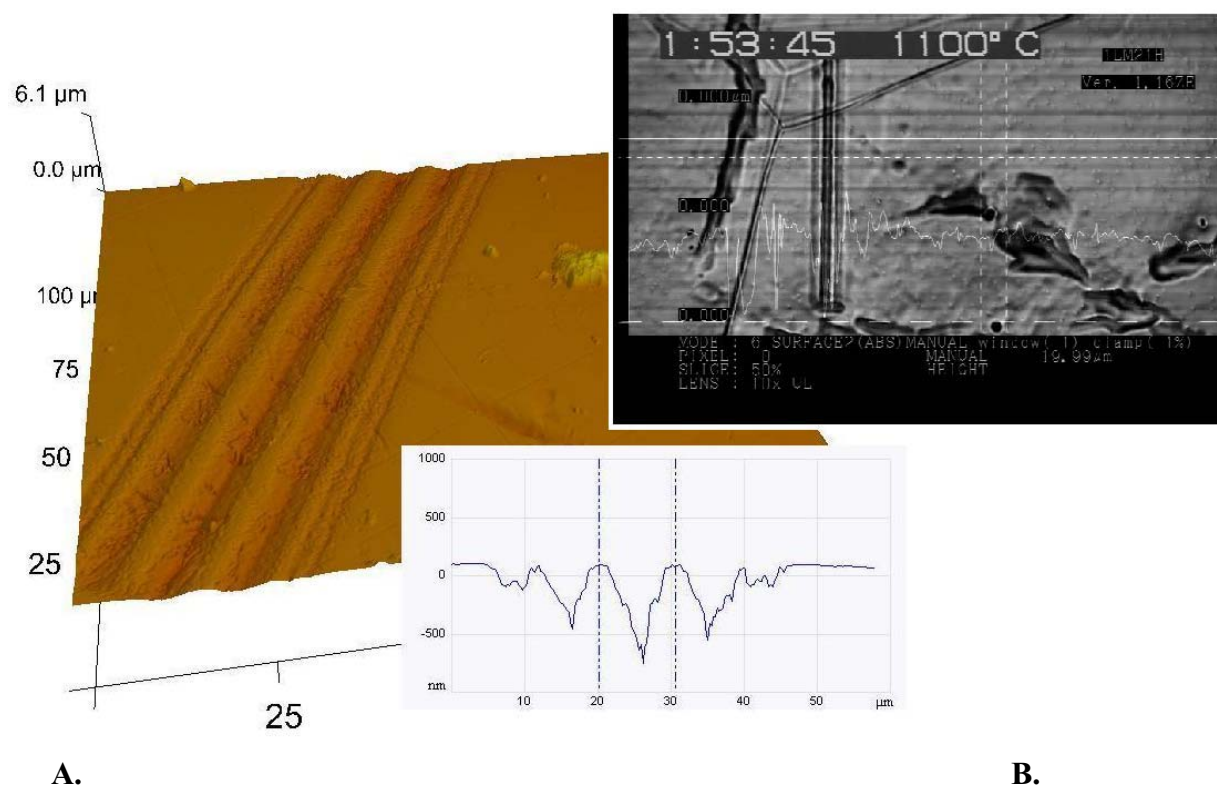


Figure 1: (A) A 3D AFM image of a surface groove created in the focused ion beam mill. Inserted is a section view of the depth. (B) The confocal microscope image of the surface showing the scope trace of the groove.

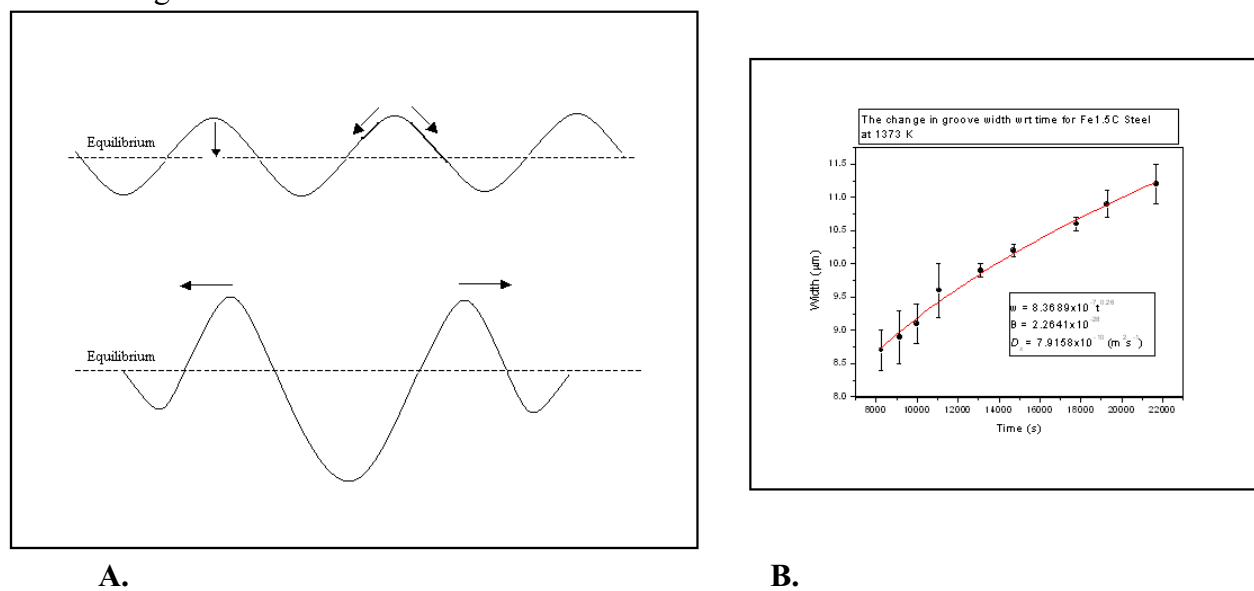


Figure 2: (A) A schematic representation of a surface groove decaying. (B) A graph of the groove width decay with respect to time.